TOYOTA

MATERIAL HANDLING

# COSHH Risk Assessment:

**Part Number: W51265CED**

| | | | |
|---|---|---|---|
| Name of Substance involved in the process *(a copy of the current safety data sheet is available)* | Engine Flush | Pseudonym | Engine Flush |
| Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)* | FLT Maintenance. Treatment for the cleaning of oil circuits. Use: Infrequent, less than weekly. | Location of process being carried out | Customer Sites and TMHUK Workshops |

| Identify the persons at risk | Team members | Sub-contractors | Customer Team member | Public |
|---|---|---|---|---|
| | √ | | √ | |

## Labelling Elements


☐ Explosive


☐ Health Hazard


☑ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


☐ Flammable


☐ Environmental


☐ Gas

Signal Word: DANGER

## Hazard Type

| Gas | Vapour | Mist | Fume | Dust | Liquid | Solid | Other |
|---|---|---|---|---|---|---|---|
| ☐ | ☐ | ☐ | ☐ | ☐ | ☑ | ☐ | ☐ |

Additional Information:

## Route of Exposure & Possible Symptoms

| Inhalation | Skin | Eyes | Ingestion | Other |
|---|---|---|---|---|
| ☐ | ☑ | ☑ | ☑ | ☐ |

Additional Information: Irritant. May be fatal if swallowed and enters airways

Repeated exposure may cause: skin dryness or cracking

## Control Measures

May be fatal if swallowed and enters airways. Harmful to aquatic life with long lasting effects.

Use special care to avoid static electric charges. No open flames. No smoking.
Repeated or prolonged contact with the product may lead to removal of natural fats from the skin. Presents no particular risk when handled in accordance with good occupational hygiene practice.

Ensure good ventilation when using this product.
Use good personal hygiene practices. Wash contaminated clothing before reuse.
Ensure PPE as listed below is worn at all times.
Emergency eye wash facilities must be available in the immediate vicinity of any potential exposure.

**This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.**



Authorisation: QSE Manager
Approval: QSE Team

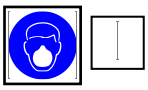
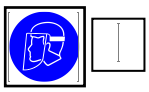
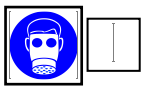
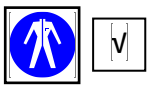
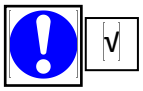
## COSHH Risk Assessment:

**Part Number: W51265CED**

| Is health surveilance or monitoring required? | Yes [ ] | No [√] |
|---|---|---|

Provide details:

**Personal Protective Equipment Required**

|  |  |  |  |  |  |  |  |
|---|---|---|---|---|---|---|---|
| Dust Mask [ ] | Visor [ ] | Respirator [ ] | Goggles [√] | Gloves [√] Neoprene. nitrile. | Overalls [√] | Footwear [√] | Other [√] |

Additional Information: Eye wash facility

**First Aid Measures**

| | |
|---|---|
| **Inhalation:** | If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. |
| **Skin Contact:** | After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water and soap. If skin irritation occurs: Get medical advice/attention. |
| **Eye Contact:** | Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. |
| **Ingestion:** | Rinse mouth. Do NOT induce vomiting. Call a POISON CENTER or doctor/physician if you feel unwell. Ingestion of large quantities: immediately to hospital. |

**Storage**

Keep out of reach of children. Store locked up and in well ventilated place. Keep in original container and tightly closed. Protect from sunlight.

**Spillage**

See SWP-19. Use special care to avoid static electric charges. No open flames. No smoking. Wear appropriate PPE. Prevent entry to sewers and public waters. Take up in non-combustible absorbent material and shovel into container for disposal. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal. Clean with detergents. Avoid solvent cleaners.

**Disposal of Substance & Contaminated Containers**

| [ ] | [ ] | [√] | [ ] | [ ] |
|---|---|---|---|---|
| Hazardous Waste | General Waste | Depot | Return to Supplier | Other |

Additional Information:

| Is exposure adequately controlled | Yes [√] | No [ ] |
|---|---|---|

**Risk Rating Following Control Measures**

| High [ ] | Medium [ ] | Low [√] |
|---|---|---|

| Assessed by: | Elaine Greaves | Date: | November 2026 | Review Date: | May 2028 |
|---|---|---|---|---|---|