TOYOTA

MATERIAL HANDLING

# COSHH Risk Assessment:

## Part Number: W5020F002499

| | | | |
|---|---|---|---|
| Name of Substance involved in the process *(a copy of the current safety data sheet is available)* | Toyota ATF TIV | Pseudonym | Gear Oil |
| Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)* | FLT Maintenance Use: Possibly daily, a few minutes at a time. | Location of process being carried out | Customers Site & Toyota Workshops |

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| Identify the persons at risk | Team members | √ | Sub-contractors | | Customer Team member | √ | Public | |

**Labelling Elements**

 ☐ Explosive

 ☐ Health Hazard

 ☐ Serious Health Hazard

 ☐ Oxidising

 ☐ Corrosive

 ☐ Acute

 ☐ Flammable

 ☐ Environmental

 ☐ Gas

Not classified

**Hazard Type**

| ☐ Gas | √ Vapour | ☐ Mist | ☐ Fume | ☐ Dust | √ Liquid | ☐ Solid | ☐ Other |
|---|---|---|---|---|---|---|---|

Additional Information:

**Route of Exposure & Possible Symptoms**

| √ Inhalation | √ Skin | ☐ Eyes | ☐ Ingestion | √ Other |
|---|---|---|---|---|

Additional Information: In the event of a high pressure injection injury, worker should obtain immediate medical assistance.

**Control Measures**

Ensure there is adequate ventilation when using.
Use personal protective equipment as detailed below.
Avoid contact with skin, eyes and clothing Do not breathe vapour/aerosol Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Take precautionary measures against static discharge. Do not burn, or use a cutting torch on, the empty drum. Never use pressure to empty container. Ensure proper process control to avoid excess waste discharge (temperature, concentration, pH, time). Do not allow to enter into surface water or drains Take any precaution to avoid mixing with Incompatible materials
Wash hands and face before breaks and immediately after handling of the product. When using do not eat, drink or smoke. Keep away from food, drink and animal feedingstuffs. Keep work clothes separately. Wash contaminated clothing before reuse.
**This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.**

| Is health surveilance or monitoring required? | Yes ☐ | No √ |
|---|---|---|



Authorisation: QSE Manager
Approval: QSE Team

## COSHH Risk Assessment:

**Part Number: W5020F002499**

Provide details:

| Personal Protective Equipment Required | | | | | | | |
|---|---|---|---|---|---|---|---|
|  |  |  |  √ |  √ |  √ |  √ |  |
| Dust Mask | Visor | Respirator | Goggles | Gloves | Overalls | Footwear | Other |

Additional Information:

| First Aid Measures | |
|---|---|
| **Inhalation:** | Keep at rest Provide fresh air. Get medical advice/attention. |
| **Skin Contact:** | Wash off with soap and water. Get medical advice/attention. Wash contaminated clothing before reuse. |
| **Eye Contact:** | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. Get medical advice/attention. |
| **Ingestion:** | Keep at rest Rinse mouth. Do NOT induce vomiting Get medical advice/attention. |

| Storage |
|---|
| Do not store near or with any of the incompatible materials. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Protect from sunlight. Keep container tightly closed in a cool, well-ventilated place. Remove all sources of ignition Ensure equipment is adequately grounded. Keep/Store only in original container. |
| **Spillage** |
| See SWP-19. Do not allow to enter into surface water or drains Do not allow material to contaminate ground water system. Stop leak if safe to do so Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents). Collect in closed and suitable containers for disposal. Dispose of contaminated materials in accordance with current regulations |
| **Disposal of Substance & Contaminated Containers** |

| | | | | |
|---|---|---|---|---|
| ☐ | ☐ | √ | ☐ | ☐ |
| Hazardous Waste | General Waste | Depot | Return to Supplier | Other |

Additional Information:

| Is exposure adequately controlled | Yes √ | No ☐ |
|---|---|---|

| Risk Rating Following Control Measures | | | | | |
|---|---|---|---|---|---|
| High ☐ | | Medium ☐ | | Low √ | |
| Assessed by: | Elaine Greaves | Date: | March 2026 | Review Date: | September 2027 |