TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: LOC7255116S-CRC

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	LOCTITE 270 10ML THREADLOCK	Pseudonym	LOCTITE 270
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance, Use; Infrequent, less than weekly, seconds at a time.	Location of process being carried out	Customer sites & Toyota workshops

Identify the persons at risk	Team members	Sub-contractors	Customer Team member	Public
	√		√	

Labelling Elements


Explosive


√ Health Hazard


Serious Health Hazard


Oxidising


Corrosive


Acute


Flammable


✓ Environmental


Gas

Signal Word: Warning

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
	√				√		

Additional Information: Green liquid

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
	√	√		

Additional Information: Sensitising/Irritant

Control Measures

May cause an allergic skin reaction. Keep out of reach of children.
Avoid contact with skin and eyes. Wear appropriate PPE as per SWP-32 7 Listed below. Wear protective gloves.
Use only in well-ventilated areas. Do not breathe vapour.
Good hygiene practices should be observed.
Do not eat, drink or smoke while working.
Wash hands before work breaks and after finishing work.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes	No
		√

Provide details:

Personal Protective Equipment Required





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Authorisation: QSE Manager
Approval: QSE Team

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Dust Mask Visor Respirator Goggles Gloves Overalls Footwear Other Additional Information: An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area. Filter type: A	
First Aid Measures	
Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin Contact:	Rinse with running water and soap. Obtain medical attention if irritation persists.
Eye Contact:	Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.
Ingestion:	Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.

Storage
Keep stock levels to as minimum as is practicable. Keep in the original clearly identified container. Ensure good ventilation/extraction. Store in a cool, well-ventilated place. Reactivity: Reaction with strong acids. Reacts with strong oxidants. Chemical stability: Stable under recommended storage conditions.
Spillage
Avoid release to the environment. Do not let product enter drains. Avoid skin and eye contact. Ensure adequate ventilation. See SWP-19. For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Disposal of Substance & Contaminated Containers
☐ Hazardous Waste ☐ General Waste ☑ Return to Depot ☐ Return to Supplier ☐ Other Additional Information: Dispose of waste and residues in accordance with local authority requirements.

Is exposure adequately controlled		Yes ☑		No ☐	
Risk Rating Following Control Measures					
High ☐		Medium ☐		Low ☑	
Assessed by:	Elaine Greaves	Date:	July 2026	Review Date:	January 2028