TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: GB1PAL000125

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Polygard Blue Anti-Freeze Coolant	Pseudonym	Anti-Freeze Coolant
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance Use: Infrequent, less than daily, short periods	Location of process being carried out	Customers Site Toyota Workshops

Identify the persons at risk	Team members ✓	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements


☐ Explosive


☑ Health Hazard


☑ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


☐ Flammable


☐ Environmental


☐ Gas

Signal Word: WARNING

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	✓	☐	☐	☐	✓	☐	☐

Additional Information: Blue Clear Liquid

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
☐	✓	✓	✓	☐

Additional Information: Harmful: possible risk of irreversible effects if swallowed. Skin & Eye Irritant.

Control Measures

Keep out of reach of children.
Avoid spilling.
Do not swallow. Do not breathe vapour/ spray and avoid contact with skin and eyes.
Do not eat, drink or smoke when using this product. Good personal hygiene procedures should be implemented: Wash hands and any other contaminated areas of the body with soap and water at the end of each work shift and before eating, smoking and using the toilet.
Wear appropriate PPE – see SWP-32.
Use only where there is adequate general and local exhaust ventilation.
Promptly remove any clothing that becomes contaminated.
Use appropriate skin cream to prevent drying of skin.
Do not handle broken packages without protective equipment.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No ✓

Provide details:

Authorisation: QSE Manager
Approval: QSE Team

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Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
Additional Information:	If exposure causes eye discomfort, use a fullface respirator.						

First Aid Measures	
Inhalation:	Move affected person to fresh air at once and keep warm and at rest in a position comfortable for breathing. Get medical attention.
Skin Contact:	Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye Contact:	Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. Get medical attention if irritation persists
Ingestion:	Do not induce vomiting. Remove affected person from source of contamination. Get medical attention immediately.

Storage
Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep away from food, drink and animal feeding stuffs. Keep only in the original container.
Spillage
Contain spilled material if possible. Avoid entry into sewers or water courses. Containers with collected spillage must be properly labelled with correct contents and hazard symbol. Small Spillages: Absorb with suitable materials. Large spills: Dike area to contain spill. See SWP19-Spillage
Disposal of Substance & Contaminated Containers
☐ Hazardous Waste ☐ General Waste ✓ Return to Depot ☐ Return to Supplier ☐ Other
Additional Information: Dispose of contents/ container in accordance with national regulations.

Is exposure adequately controlled	Yes ✓	No ☐
Risk Rating Following Control Measures		
High ☐	Medium ☐	Low ✓

Assessed by:	Elaine Greaves	Date:	Feb 2026	Review Date:	August 2027