TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: G101

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	G101 – Cleaning Agent	Pseudonym	Cleaning Liquid
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	Cleaning panels, glass and body work. As and when required. Use for approximately 1 hour a day	Location of process being carried out	TMHUK Worksop Technicians

Identify the persons at risk	Team members	√	Sub-contractors		Customer Team member		Public	

Labelling Elements

 ☐ Explosive

 ☐ Health Hazard

 ☐ Serious Health Hazard

 ☐ Oxidising

 ☐ √ Corrosive

 ☐ Acute

 ☐ Flammable

 ☐ Environmental

 ☐ Gas

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	☐	☐	√	☐	√	☐	☐

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
√	√	√	√	☐

Additional Information:

Control Measures

Read and follow manufacturer's recommendations.
Wear protective clothing as described below.
Keep away from food, drink and animal feeding stuffs.
Use only in areas where there is adequate ventilation.
Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. This product is corrosive. Immediate first aid is imperative. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.
Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.
Do not eat, drink or smoke when using this product.
Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.
Provide eyewash station and safety shower.

Authorisation: QSE Manager
Approval: QSE Team

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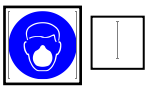
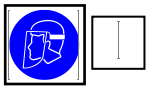
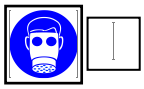
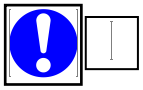
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.			
Is health surveilance or monitoring required?	Yes	☐	No ☑
Provide details:			

Personal Protective Equipment Required

 ☐	 ☐	 ☐	 ☑	 ☑	 ☑	 ☑	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other

Additional Information: Wear tight-fitting, chemical splash goggles or face shield. Gloves should comply with European Standard EN374.

First Aid Measures

Inhalation:	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
Skin Contact:	It is important to remove the substance from the skin immediately. Take off immediately all contaminated clothing. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes and get medical attention. Chemical burns must be treated by a physician.
Eye Contact:	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
Ingestion:	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.

Storage

Store in accordance with local regulations. Store away from the following materials: Acids.
Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leaktight, jointless and not absorbent.
Storage class: Corrosive storage.

Spillage

See SWP-19. Clear up spills immediately and dispose of waste safely. This product is corrosive. Approach the spillage from upwind.
Keep unnecessary and unprotected personnel away from the spillage. Follow precautions for safe handling Wash thoroughly after dealing with a spillage. Do not touch or walk into spilled material. Avoid inhalation of dust and vapours. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes. Avoid contact with contaminated tools and objects.

Disposal of Substance & Contaminated Containers

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[√]	[ ]	[√]	[ ]	[ ]
Hazardous Waste	General Waste	Return to Depot	Return to Supplier	Other

Additional Information:

Is exposure adequately controlled	Yes [√]	No [ ]			
Risk Rating Following Control Measures					
High [ ]	Medium [ ]	Low [√]			
Assessed by:	Elaine Greaves	Date:	Aug 2026	Review Date:	Feb 2028