TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: FMC-053-21

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Treble X 053-21	Pseudonym	Treble X
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance. Acid cleaner and descaler – Use less than daily, minutes at a time	Location of process being carried out	TMHUK Workshop and Paint shop

Identify the persons at risk	Team members √	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements

 ☐ Explosive

 √ Health Hazard

 ☐ Serious Health Hazard

 ☐ Oxidising

 √ Corrosive

 ☐ Acute

 ☐ Flammable

 ☐ Environmental

 ☐ Gas

Signal Word - DANGER

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	√	√	☐	☐	√	☐	☐

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
☐	√	√	√	☐

Additional Information: Causes severe skin burns and eye damage. May cause respiratory irritation.

Control Measures

Avoid breathing vapour/spray. Use only outdoors or in a well-ventilated area.
Wear Appropriate PPE - protective gloves/protective clothing/eye protection/face protection. Avoid spilling.
Provide eyewash station must be accessible.
Do not smoke in work area. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

Avoid excessive heat for prolonged periods of time. Avoid contact with the following materials:
Strong oxidising agents. Strong alkalis.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No √

Provide details:

Authorisation: QSE Manager
Approval: QSE Team

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Personal Protective Equipment Required							
			 √	 √	 √	 √	 √
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other

Additional Information: Eyewash station must be easily accessible

First Aid Measures	
Inhalation:	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues
Skin Contact:	Remove affected person from source of contamination. Remove contaminated clothing. Rinse immediately with plenty of water. Use suitable lotion to moisturise skin. Get medical attention if irritation persists after washing.
Eye Contact:	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.
Ingestion:	Remove affected person from source of contamination. Rinse mouth thoroughly with water. Give plenty of water to drink. Get medical attention if any discomfort continues.

Storage
Keep stock levels to a minimum. Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep only in the original container. Storage class: Chemical storage.
Spillage
See SWP-19. Stop leak if possible without risk. Wash thoroughly after dealing with a spillage. Absorb in vermiculite, dry sand or earth and place into containers. Containers with collected spillage must be properly labelled with correct contents and hazard symbol. Flush contaminated area with plenty of water. Take care as floors and other surfaces may become slippery. Flush contaminated area with plenty of water. The requirements of the local water authority must be complied with if contaminated water is flushed directly to the sewer.
Disposal of Substance & Contaminated Containers
☐ Hazardous Waste ☐ General Waste ☑ Depot ☐ Return to Supplier ☐ Other
Additional Information: Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Is exposure adequately controlled	Yes √	No ☐
Risk Rating Following Control Measures		
High ☐	Medium ☐	Low √

Assessed by:	Elaine Greaves	Date:	October 2023	Review Date:	April 2026