TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: CUTTINGOIL-BEA

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Sterling Drilling & Tapping Spray - LS84	Pseudonym	Cutting Oil
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Refurbishment. Thread-cutting lubricant. Use: Infrequent. Less then weekly for less than ½ at a time	Location of process being carried out	TMHUK Workshops & TMHUK Customer Sites

Identify the persons at risk	Team members √	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements

 ☐ Explosive

 ☐ Health Hazard

 ☐ Serious Health Hazard

 ☐ Oxidising

 ☐ Corrosive

 ☐ Acute

 √ Flammable

 √ Environmental

 ☐ Gas

Signal Word: DANGER

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	√	√	☐	☐	√	☐	☐

Additional Information: Aerosol

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
√	√	√	☐	☐

Additional Information: Irritant

Control Measures

Gas or vapour is harmful on prolonged exposure or in high concentrations. In high concentrations, vapours and aerosol mists have a narcotic effect and may cause headache, fatigue, dizziness and nausea.
Deliberately concentrating and inhaling the contents of this container is dangerous and can be fatal.
The product is extremely flammable and is toxic to aquatic organisms. Extremely flammable aerosol.
Pressurised container: may burst if heated.
Avoid inhalation of vapours. Ensure there is adequate ventilation whilst using this product. Use suitable respiratory protection if ventilation is inadequate.
Wash promptly if skin becomes contaminated. Wash hands at the end of each work shift and before eating, smoking and using the toilet. Use appropriate hand lotion to prevent defatting and cracking of skin. Do not eat, drink or smoke when using this product.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No √

Authorisation: QSE Manager
Approval: QSE Team

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Provide details:

Personal Protective Equipment Required

							
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
			√	√	√	√	

Additional Information:

First Aid Measures

Inhalation:	If spray/mist has been inhaled, proceed as follows. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. If breathing stops, provide artificial respiration. Keep the affected person warm and at rest. Get prompt medical attention.
Skin Contact:	Remove contaminated clothing immediately and wash skin with soap and water.
Eye Contact:	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.
Ingestion:	Rinse mouth thoroughly with water. DO NOT induce vomiting. Get medical attention immediately.

Storage

Keep out of reach of children. Keep Stock levels to a minimum. Extremely flammable. Keep away from heat, sparks and open flame. Store at moderate temperatures in dry, well ventilated area. Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.

Spillage

See SWP-19. Avoid the spillage or runoff entering drains, sewers or watercourses. Contain spillage with sand, earth or other suitable non-combustible material. Leave small quantities to evaporate, if safe to do so. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Do not allow material to enter confined spaces, due to the risk of explosion.

Disposal of Substance & Contaminated Containers

Hazardous Waste	General Waste	Depot	Return to Supplier	Other
		√		

Additional Information: Containers should be thoroughly emptied before disposal because of the risk of an explosion.

Is exposure adequately controlled	Yes √	No

Risk Rating Following Control Measures

High	Medium	Low √

Assessed by:	Elaine Greaves	Date:	January 2026	Review Date:	July 2027