TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: CTL7166160S-CRC

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	TIG/C SEALANT 310ml	Pseudonym	Window Sealant
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance, Use; infrequent, less than monthly, a few minutes at a time	Location of process being carried out	Customer sites & Toyota workshops

Identify the persons at risk	Team members	✓	Sub-contractors		Customer Team member	✓	Public	

Labelling Elements

 ☐ Explosive

 ✓ Health Hazard

 ✓ Serious Health Hazard

 ☐ Oxidising

 ☐ Corrosive

 ☐ Acute

 ☐ Flammable

 ☐ Environmental

 ☐ Gas

Signal Word: DANGER

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	✓	☐	☐	☐	☐	✓	☐

Additional Information: Paste

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
✓	✓	☐	✓	☐

Additional Information: Harmful if inhaled. Harmful in contact with skin. Swallowing a small quantity of this material will result in serious health hazard.

Control Measures

Do not handle until all safety precautions have been read and understood
Avoid breathing mist, vapours, spray. In case of inadequate ventilation wear respiratory protection

Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Use only outdoors or in a well-ventilated area. Avoid breathing mist, vapours, spray.
Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes	☐	No	✓

Provide details:

Authorisation: QSE Manager
Approval: QSE Team

COSHH Risk Assessment:

Part Number:

Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
Additional Information: In case of inadequate ventilation wear respiratory protection							

First Aid Measures	
Inhalation:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a doctor. Call a POISON CENTER or doctor/physician.
Skin Contact:	Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. Immediately call a POISON CENTER or doctor/physician. Wash with plenty of soap and water. Wash contaminated clothing before reuse.
Eye Contact:	Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.
Ingestion:	Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a POISON CENTER or doctor/physician if you feel unwell.

Storage
Keep only in the original container in a cool, well ventilated place away from Ignition sources. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Storage temperature:< 25 °C. Keep out of direct sunlight. Store in a well-ventilated place. Protect against frost. Store in a dry area.
Spillage
See SWP-19. Evacuate unnecessary personnel. Wear PPE. Ventilate Area. Collect spillage. Contain released substance, pump into suitable containers. On land, sweep or shovel into suitable containers. Minimize generation of dust. Store away from other materials.
Disposal of Substance & Contaminated Containers

☐ Hazardous Waste	✓ General Waste	☐ Depot	☐ Return to Supplier	☐ Other

Additional Information: Avoid release to the environment.

Is exposure adequately controlled	Yes ✓	No ☐
Risk Rating Following Control Measures		
High ☐	Medium ☐	Low ✓

Assessed by:	Elaine Greaves	Date:	December 2025	Review Date:	June 2027