TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: C206GLS-KIA

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Butane, Super butane, Butane-Propane mix	Pseudonym	Gas Refill
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance, Use-Rarely, less than weekly.	Location of process being carried out	Customer sites & Toyota workshops

Identify the persons at risk	Team members √	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements


☐ Explosive


☐ Health Hazard


☐ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


√ Flammable


☐ Environmental


☐ Gas

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
√	√	☐	☐	☐	√	☐	☐

Additional Information: Liquid in the container, Gaseous at atmospheric pressure

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
√	√	√	√	☐

Additional Information:

Control Measures

Keep out of reach of children.
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.

Ensure PPE is worn at all times. Follow the instructions enclosed with the appliance and those indicated on the containers.
Always use in a well-ventilated area to allow for the evacuation of fumes and products of combustion (CO, CO2).
Use exclusively with suitable appliances (indication on containers).
Always use the containers in the upright position. Close container after each use.
Never refill an empty container.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No √

Provide details:

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Personal Protective Equipment Required							
			 √	 √	 √	 √	
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
Additional Information:							

First Aid Measures	
Inhalation:	The subject should be taken outdoors and kept in a resting position. If suffering from respiratory difficulties or loss of consciousness, call a doctor immediately and administer respiratory assistance.
Skin Contact:	Rinse thoroughly with cold water. Remove contaminated clothing and eventually: rings, watch, bracelet; leave in place if these objects and clothing stick to the skin. For the significant cases call a doctor immediately
Eye Contact:	Immediately flush eyes thoroughly with water for at least 10 min keep the eye protected and consult a specialist.
Ingestion:	Rinse mouth. Call a physician immediately.

Storage
Keep out of reach of children. Store in a well-ventilated place, away from all sources of heat and ignition. Do not expose containers to a temperature exceeding 50°C/120°F. Do not store below floor level (basement or cellar, for example). Store away from low-level points where vapours can accumulate Do not store in a vehicle (heating by the sun). Avoid contact with strong oxidising agents and keep away from combustible materials.
Spillage
Avoid contact of the liquefied gas with the skin Do not stay in the vapour cloud (butane air mixtures). But Place you behind the source.
Disposal of Substance & Contaminated Containers

		√		
Hazardous Waste	General Waste	Return to Depot	Return to Supplier	Other

Additional Information: As containers of LPGs always contain flammable vapours, never pierce or burn a Non-refillable container, even when empty.
Emptying a container from liquefied gas shall only be made by specially trained people and according adapted instructions.
Observe the regulations in force on waste for the disposal of empty Non-refillable container.

Is exposure adequately controlled	Yes √	No
Risk Rating Following Control Measures		

High	Medium	Low √

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Assessed by:	Elaine Greaves	Date:	April 2026	Review Date:	October 2027