TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 80001673

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Premium Solvent	Pseudonym	Kerosene
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	Used in Parts wash, No more than once a month, 10 minutes at a time	Location of process being carried out	TMHUK Warehouse/Workshop

Identify the persons at risk	Team members	Sub-contractors	Customer Team member	Public
	√			

Labelling Elements


Explosive


Health Hazard


√ Serious Health Hazard


Oxidising


Corrosive


Acute


Flammable


Environmental


Gas

Signal word: Danger

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
	√				√		

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
√	√	√	√	

Additional Information: H304: May be fatal if swallowed and enters airways.

Control Measures

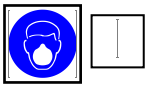
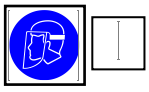
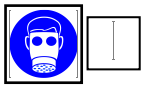
Use in designated solvent cleaning equipment. Ensure good ventilation. Keep lids closed when not in use. Avoid generating excessive vapour concentrations. Workers should wash hands and face before eating, drinking and smoking. No eating, drinking or smoking in work area. Wash hands after use. Remove contaminated clothing and protective equipment before entering eating areas. Avoid prolonged skin contact. Use only for intended cleaning operations. Ensure that eyewash stations and safety showers are close to the workstation location.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

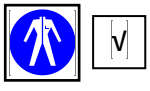
Is health surveilance or monitoring required?	Yes	No
		√

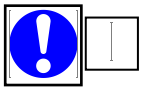
Provide details:

Personal Protective Equipment Required

√

√

√

√


Authorisation: QSE Manager
Approval: QSE Team

COSHH Risk Assessment:

Part Number: 80001673

Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other

Additional Information:

First Aid Measures	
Inhalation:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing.
Skin Contact:	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse.
Eye Contact:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Ingestion:	Get medical attention immediately. Call a poison centre or physician. Wah out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing.

Storage
Storage class: Flammable liquid storage. Store in a well-ventilated area. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
Spillage
See SWP-19. Small spill – stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water soluble. Large spill – stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.
Disposal of Substance & Contaminated Containers

[ ]	[ ]	[√]	[ ]	[ ]
Hazardous Waste	General Waste	Depot	Return to Supplier	Other

Additional Information:

Is exposure adequately controlled	Yes [√]	No [ ]			
Risk Rating Following Control Measures					
High [ ]	Medium [ ]	Low [√]			
Assessed by:	Martin Ratcliffe	Date:	October 2026	Review Date:	April 2028