TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 756065

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Toyota/BT Orange Paint – Product No: 27392	Pseudonym	Orange Paint
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	Technicians-Infrequent, less than weekly Painters - Daily	Location of process being carried out	Customers site & Workshops

Identify the persons at risk	Team members	Sub-contractors	Customer Team member	Public
	[√]	[ ]	[√]	[ ]

Labelling Elements


[ ] Explosive


[√] Health Hazard


[ ] Serious Health Hazard


[ ] Oxidising


[ ] Corrosive


[ ] Acute


[√] Flammable


[ ] Environmental


[ ] Gas

Signal Word - Danger

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
[ ]	[√]	[√]	[ ]	[ ]	[√]	[ ]	[ ]

Additional Information: Aerosol

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
[√]	[√]	[√]	[ ]	[ ]

Additional Information: Irritant - Repeated exposure may cause skin dryness or cracking. Inhalation may cause drowsiness or dizziness.

Control Measures

Extremely Flammable Aerosol; Pressurised container – May burst if heated.
Causes serious eye irritation, may cause drowsiness/dizziness and may produce an allergic reaction.
Keep away from heat, hot sufaces, sparks, open flames and other sources of ignition. Do not pierce or burn even after use.
Use only outdoors or in well ventilated area. Avoid breathing vapour/spray.
Wash contaminated skin thoroughly after handling.
Ensure PPE as listed below is worn when handling/using this product.
Smoking, drinking and consumption of food is not allowed in the work area. Wash hands at the end of each work shift and before eating, amoking and using the toilet.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes	No
	[ ]	[√]

Provide details:

Authorisation: QSE Manager
Approval: QSE Team

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Personal Protective Equipment Required								
			 √	 √	 √	 √	 √
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other ventilation
			Chemical Splash & Resistant				

Additional Information: If ventilation is inadequate, suitable respiratory protection must be worn. Wear a respirator fitted with a Gas filter, type AX cartridge.

First Aid Measures	
Inhalation:	Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.
Skin Contact:	IF ON SKIN: Wash with plenty of water and soap. Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners. If skin irritation occurs: Get medical advice/attention.
Eye Contact:	Remove contact lenses. Flush eyes immediately with plenty of water or isotonic water (20-30°C) for at least 5 minutes and continue until irritation stops. Make sure to flush under upper and lower eyelids. If irritation continues, contact a doctor. Continue flushing during transport.
Ingestion:	Drink a few glasses of water or milk. Do not induce vomiting. Provide plenty of water for the person to drink

Storage
Keep out of the reach of children. Store in locked cabinet. Ensure sufficient ventilation and keep the container tightly closed. Aerosol cans: Must not be exposed to direct sunlight or temperatures above 50c. Keep container dry.
Spillage
See SWP-19. Avoid the spillage or runoff entering drains, sewers or watercourses. Contain and absorb spillage with sand, earth or other non-combustible material.
Disposal of Substance & Contaminated Containers

		√		
Hazardous Waste	General Waste	Depot	Return to Supplier	Other

Additional Information: Dispose of contents/container in accordance with national regulations.

Is exposure adequately controlled	Yes √	No	
Risk Rating Following Control Measures			
High		Medium		Low √

Assessed by:	Martin Ratcliffe	Date:	November 2026	Review Date:	May 2028