TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 755908-001

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Futura 90	Pseudonym	Orange Paint (BT>Sept 1992) 1ltr
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance, Use; Infrequent, Less than weekly for a few minutes.	Location of process being carried out	Customer sites & Toyota workshops

Identify the persons at risk	Team members ✓	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements


☐ Explosive


✓ Health Hazard


☐ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


✓ Flammable


☐ Environmental


☐ Gas

Signal Word: WARNING

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	✓	☐	☐	☐	✓	☐	☐

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
✓	☐	☐	✓	☐

Additional Information: May cause an allergic skin reaction. May cause drowsiness or dizziness.

Control Measures

Keep out of reach of children. Flammable liquid and vapour. Store and use away from heat, sparks, openn flame or any other ignition source. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Use only with adequate ventilation. If the general extraction is insufficient, efficient local exhaust ventilation must be used. Alternatively the work is, whenever possible, to be done in a spray booth or similar. Use only non-sparking tools. Take precautionary measures against electrostatic discharges.

Ensure appropriate PPE is worn as per below and SWP-32. Observe good hygiene standards at all times. Wash hands, forearms and face thoroughly after handling, before eating, smoking and using the lavatory and at the end of the working period.
Wash contaminated clothing before reusing. Ensure that an eyewash station is close by.
Persons with a history of skin sensitization problems should not use this product.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No ✓

Provide details:

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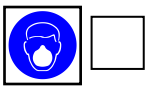
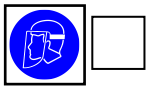
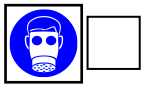
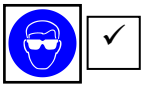
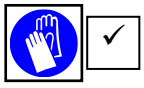
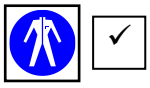
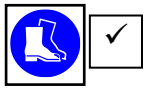
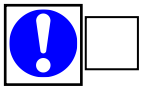
Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
Additional Information:	Wear appropriate respirator when ventilation is inadequate.						

First Aid Measures	
Inhalation:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway.
Skin Contact:	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention.
Eye Contact:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Ingestion:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous.

Storage
Keep out of reach of children. Store in original container, in a segregated, dry, cool and well-ventilated area, protected from direct sunlight away from incompatible materials and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers.
Spillage
Stop leak if without risk. Move containers from spill area. Contain and collect spillage with noncombustible, absorbent material. See SWP-19.
Disposal of Substance & Contaminated Containers
☐ Hazardous Waste ☐ General Waste ✓ Return to Depot ☐ Return to Supplier ☐ Other
Additional Information: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Is exposure adequately controlled	Yes ✓	No ☐
Risk Rating Following Control Measures		
High ☐	Medium ☐	Low ✓

Assessed by:	Elaine Greaves	Date:	November 2023	Review Date:	May 2026