TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 680642-**SCH

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Solvent Free Universal Penetrating Fluid 500ml	Pseudonym	Penetrating oil
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance, Infrequent, less than daily, a minute or so at a time.	Location of process being carried out	Toyota Workshops, Customer Sites

Identify the persons at risk	Team members	Sub-contractors	Customer Team member	Public
	√			

Labelling Elements


☐ Explosive


☐ Health Hazard


☐ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


☑ Flammable


☐ Environmental


☐ Gas

Signal Word: DANGER

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	√	√	☐	☐	√	☐	☐

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
√	√	√	☐	☐

Additional Information: Vapours and spray/mists in high concentrations are narcotic.

Control Measures

The product is not expected to be hazardous to the environment.
Keep out of reach of children.
Extremely flammable aerosol. Pressurised container: may burst if heated. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use.
Avoid breathing vapour/ spray. Use only outdoors or in a well-ventilated area.
Use suitable respiratory protection if ventilation is inadequate.
Use personal protection equipment as described below.
Wash promptly with soap and water if skin becomes contaminated. Do not eat, drink or smoke when using this product.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes	No
	☐	√

Authorisation: QSE Manager
Approval: QSE Team

COSHH Risk Assessment:

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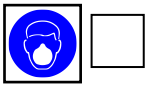
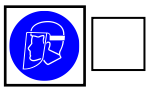
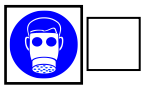
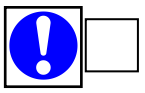
Provide details:								
Personal Protective Equipment Required								
								
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other	
			√	√	√	√		
Additional Information:	Use suitable respiratory protection if ventilation is inadequate.							

First Aid Measures	
Inhalation:	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. If in doubt, get medical attention promptly.
Skin Contact:	Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.
Eye Contact:	Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.
Ingestion:	Rinse mouth thoroughly with water. Remove person to fresh air and keep comfortable for breathing. Get medical attention if symptoms occur.

Storage
Keep out of reach of children. Do not store near heat sources. Do not expose to temperatures exceeding 50°C/122°F. Protect from freezing and direct sunlight. Store in a dry place. Keep stocks to a minimum
Spillage
See SWP-19. Avoid inhalation of vapours and contact with skin and eyes. Ensure suitable respiratory protection is worn during removal of spillages in confined areas. Avoid discharge into drains. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb in vermiculite, dry sand or earth and place into containers.
Disposal of Substance & Contaminated Containers

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Hazardous Waste	General Waste	Return to Depot	Return to Supplier	Other

Additional Information: Containers should be thoroughly emptied before disposal because of the risk of an explosion. Do not pierce or burn, even after use.

Is exposure adequately controlled	Yes √	No	
Risk Rating Following Control Measures			
High		Medium		Low √	
Assessed by:	Elaine Greaves	**Date:**	June 2026	**Review Date:**	December 2027