TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 263065-UAD

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	HFO 68	Pseudonym	OIL HYD 68
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance Use: less than daily, for short periods.	Location of process being carried out	Customers Site, Toyota Workshops

Identify the persons at risk	Team members [√]	Sub-contractors [ ]	Customer Team member [ ]	Public [ ]

Labelling Elements


[ ] Explosive


[ ] Health Hazard


[ ] Serious Health Hazard


[ ] Oxidising


[ ] Corrosive


[ ] Acute


[ ] Flammable


[ ] Environmental


[ ] Gas

No labelling applicable

Hazard Type

[ ] Gas [ ] Vapour [ ] Mist [ ] Fume [ ] Dust [√] Liquid [ ] Solid [ ] Other

Additional Information: Oily

Route of Exposure & Possible Symptoms

[ ] Inhalation [√] Skin [√] Eyes [ ] Ingestion [ ] Other

Additional Information: May cause slight irritation.

Control Measures

For professional use only. Use in accordance with the instructions on the packaging. Keep stock levels to as minimum as possible. Ensure spill kits are available prior to use and clean up spills immediately.
Provide local exhaust or general room ventilation to minimize mist and/or vapour concentrations.
Use personal protective equipment as required. Do not get in eyes, on skin, or on clothing. No open flames. No smoking. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Do not eat, drink or smoke when using this product.

Separate working clothes from town clothes. Launder separately

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes [ ]	No [√]
Provide details:		

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Personal Protective Equipment Required							
			 √	 √	 √	 √	
Dust Mask	Visor	Respirator Type P3	Goggles	Gloves Nitrile rubber (NBR)	Overalls	Footwear	Other

Additional Information:

First Aid Measures	
Inhalation:	In the event of faintness in consequence of exposure, immediately transport the victim to the fresh air. Obtain medical attention if breathing difficulty persists.
Skin Contact:	Wash contaminated clothing before reuse. Wash with plenty of water/…. Seek medical attention if ill effect or irritation develops.
Eye Contact:	Contact ophthalmologist immediately. Remove contact lenses, if present and easy to do. Continue rinsing. In case of eye contact, immediately rinse with clean water for 10-15 minutes.
Ingestion:	Do not induce vomiting. If swallowed, rinse mouth with water (only if the person is conscious). Immediately call a poison centre/doctor. Never give anything by mouth to an unconscious person.

Storage
Store in original container. Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. Keep in fireproof place.
Spillage
See SWP-19. Avoid release to the environment. Prevent entry to sewers and public waters. Remove all floating oil before biological treatment/discharge. Notify authorities if liquid enters sewers or public waters. May be dangerously slippery if spilled. Clean up any spills as soon as possible, using an absorbent material to collect it. Collect all waste in suitable and labelled containers and dispose according to local legislation. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.
Disposal of Substance & Contaminated Containers

☐	☐	√	☐	☐
Hazardous Waste	General Waste	Depot	Return to Supplier	Other

Additional Information:

Is exposure adequately controlled	Yes √	No ☐

Risk Rating Following Control Measures					
High ☐		Medium ☐		Low √	
Assessed by:	Martin Ratcliffe	Date:	November 2026	Review Date:	May 2028