TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 263035-005UAD

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Gear ZF 80W90	Pseudonym	Simai Oil
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	Replacement gearbox oil for Simai truck	Location of process being carried out	Customers Site, Toyota workshops

Identify the persons at risk	Team members [√]	Sub-contractors [ ]	Customer Team member [ ]	Public [ ]

Labelling Elements


[ ] Explosive


[√] Health Hazard


[ ] Serious Health Hazard


[ ] Oxidising


[ ] Corrosive


[ ] Acute


[√] Flammable


[√] Environmental


[ ] Gas

Signal Word: DANGER

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
[ ]	[ ]	[√]	[√]	[ ]	[√]	[ ]	[ ]

Additional Information: Lubricant

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
[√]	[√]	[√]	[√]	[ ]

Additional Information: Irritant. May cause drowsiness or dizziness.

Control Measures

Wear suitable protective clothing and gloves. Do not get in eyes, on skin, or on clothing. No open flames. No smoking. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Do not eat, drink or smoke when using this product. Separate working clothes from town clothes. Launder separately.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes [ ]	No [√]

Provide details:

Personal Protective Equipment Required

Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
 [ ]	 [ ]	 [ ]	 [√]	 [√]	 [√]	 [√]	 [ ]

Authorisation: QSE Manager
Approval: QSE Team

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Additional Information: Eye protection should only be necessary where liquid could be splashed or sprayed.

First Aid Measures	
Inhalation:	When symptoms occur: go into open air and ventilate suspected area.
Skin Contact:	Rinse skin with water/shower. Wash contaminated clothing before reuse. Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
Eye Contact:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Ingestion:	Call a poison center or a doctor if you feel unwell.

Storage
Store in original container. Keep container closed when not in use. Store in a dry, well-ventilated place away from sources of heat, ignition and direct sunlight. Keep in fireproof place. Store away from heat. Floors should be impervious, resistant to liquids and easy to clean.
Spillage
See SWP-19. Clean up any spills as soon as possible, using an absorbent material to collect it. Collect all waste in suitable and labelled containers and dispose according to local legislation. May be dangerously slippery if spilled..
Disposal of Substance & Contaminated Containers

[ ]	[ ]	[√]	[ ]	[ ]
Hazardous Waste	General Waste	Depot	Return to Supplier	Other

Additional Information: Do not empty in to drains. Avoid release to the environment.

Is exposure adequately controlled	Yes [√]	No [ ]
Risk Rating Following Control Measures		

High [ ]	Medium [ ]	Low [√]

Assessed by:	Martin Ratcliffe	Date:	November 2026	Review Date:	May 2028