TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 221PRO

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Sikaflex-221	Pseudonym	Sikaflex-221
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT – Refurbishment - Sealant/adhesive. USE: less than weekly for minutes at a time	Location of process being carried out	TMHUK - FMC Workshop

Identify the persons at risk	Team members	Sub-contractors	Customer Team member	Public
	√			

Labelling Elements

 ☐ Explosive	 ☐ Health Hazard	 √ Serious Health Hazard	 ☐ Oxidising	 ☐ Corrosive
 ☐ Acute	 ☐ Flammable	 ☐ Environmental	 ☐ Gas	

Signal Word: DANGER

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	√	☐	☐	☐	√	☐	√

Additional Information: Paste

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
√	☐	☐	☐	☐

Additional Information: May cause damage to organs through prolonged or repeated exposure if inhaled

Control Measures

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products
Do not breathe dust/ fume/ gas/ mist/ vapours/spray. Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation.
Wear PPE as listed below. In case of inadequate ventilation wear respiratory protection.
When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes	No
	☐	√

Provide details:

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Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 √	 √	 √	 √	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
			EN166	EN374			√

Additional Information: Eye Wash facilities.
Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Keep the concentrations under the occupational exposure limits (See MSDS) If not poassible respiration protection measures must be used.

First Aid Measures	
Inhalation:	Move to fresh air. Consult a physician after significant exposure.
Skin Contact:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
Eye Contact:	Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
Ingestion:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

Storage
Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
Spillage
See SWP-19. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Do not flush into surface water or sanitary sewer system
Disposal of Substance & Contaminated Containers

☐	☐	√	☐	☐
Hazardous Waste	General Waste	Depot	Return to Supplier	Other

Additional Information: The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.

Is exposure adequately controlled	Yes √	No ☐

Risk Rating Following Control Measures					
High ☐		Medium ☐		Low √	
Assessed by:	Elaine Greaves	Date:	December 2025	Review Date:	June 2027