TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 216-1668

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Butane Gas Torch Refill	Pseudonym	Butane Gas Refill
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance Use. Infrequent less than weekly.	Location of process being carried out	Toyota Workshops & Customer Sites

Identify the persons at risk	Team members	✓	Sub-contractors		Customer Team member	✓	Public	

Labelling Elements


Explosive ☐


Health Hazard ☐


Serious Health Hazard ☐


Oxidising ☐


Corrosive ☐


Acute ☐


✓ Flammable


Environmental ☐


Gas ☐

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	✓	✓	☐	☐	✓	☐	☐

Additional Information: Aerosol

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
✓	✓	✓	☐	☐

Additional Information: Irritant

Control Measures

Extremely flammable gas / aerosol. Keep away from children.
Avoid exposing aerosol containers to high temperatures or direct sunlight. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. In case of leakage eliminate all ignition sources. Do not pierce or burn after use.
Handle with care, avoid bumps, friction and impact. After use replace the closing cap immediately.
Spray will evaporate and cool rapidly and may cause frostbite or cold burns if in contact with skin. Avoid contact with eyes. Avoid inhalation of vapours and spray/mists.
Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.
Keep container tightly sealed when not in use.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes	☐	No	✓

Authorisation: QSE Manager
Approval: QSE Team

COSHH Risk Assessment:

Part Number: 216-1668

Provide details:

Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other

Additional Information:

First Aid Measures	
Inhalation:	Remove affected person from source of contamination and provide fresh air. Seek medical advice. In case of respiratory tract irritation, consult a physician.
Skin Contact:	After contact with skin, wash immediately with plenty of water and soap.
Eye Contact:	Flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.
Ingestion:	If the person is conscious and alert, provide **small sips of water or milk**. **Do not induce vomiting** unless specifically instructed by medical professionals.

Storage
Store in a well-ventilated place. Keep container tightly closed. Keep containers upright. Always keep stock levels to a minimum. Protect from sunlight.
Spillage
Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as Described above. Avoid discharge into drains or watercourses or onto the ground. Clean up as per SWP-19. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage
Disposal of Substance & Contaminated Containers

☐ Hazardous Waste	☐ General Waste	✓ Depot	☐ Return to Supplier	☐ Other

Additional Information:

Is exposure adequately controlled	Yes ✓	No ☐
Risk Rating Following Control Measures		
High ☐	Medium ☐	Low ✓

Assessed by:	Martin Ratcliffe	Date:	December 2025	Review Date:	June 2027