TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 2011154-CED

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Antifreeze	Pseudonym	Antifreeze
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT maintenance Use: Infrequent, less than daily, short periods	Location of process being carried out	Customers Site Toyota Workshops

Identify the persons at risk	Team members ☐	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements

 ☐ Explosive

 ☑ Health Hazard

 ☑ Serious Health Hazard

 ☐ Oxidising

 ☐ Corrosive

 ☐ Acute

 ☐ Flammable

 ☐ Environmental

 ☐ Gas

Signal Word - WARNING

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	☑	☐	☐	☐	☑	☐	☐

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
☐	☐	✓	☑	☐

Additional Information: May cause damage to organs through prolonged or repeated exposure. Harmful if swallowed. Causes serious eye irritation.

Control Measures

Avoid inhalation of vapours/spray and contact with skin and eyes.
Ensure good ventilation of the work station.

Good personal hygiene procedures should be implemented.

Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Take off contaminated clothing and wash it before reuse.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No ☑

Provide details:

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Personal Protective Equipment Required							
			 √	 √	 √	 √	
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
			EN166	EN374			

Additional Information: Liquid may penetrate the gloves. Frequent changes are recommended. Provide eyewash station and safety shower.

First Aid Measures	
Inhalation:	Remove person to fresh air and keep comfortable for breathing.
Skin Contact:	Wash skin with plenty of water.
Eye Contact:	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion:	Rinse mouth. Call a poison center or a doctor if you feel unwell.

Storage
Keep stock levels to a minimum. Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep containers upright. Protect from light. Protect from sunlight. Store at temperatures between 0°C and 40°C. Keep away from food, drink and animal feeding stuffs.
Spillage
See SWP-19. Take up liquid spill into absorbent material. Do not attempt to take action without suitable protective equipment.
Disposal of Substance & Contaminated Containers

√				
Hazardous Waste	General Waste	Depot	Return to Supplier	Other

Additional Information: Residues and empty containers should be taken care of as hazardous waste according to local and national provisions.

Is exposure adequately controlled	Yes √	No

Risk Rating Following Control Measures		
High	Medium	Low √

Assessed by:	Elaine Greaves	Date:	January 2026	Review Date:	July 2027