TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 15231CRC

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	FOODLUBE Universal Grease 2	Pseudonym	Food Safe Lubricant
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance, Use; Frequent, possibly daily.	Location of process being carried out	Customer Sites & Toyota Workshops

Identify the persons at risk	Team members	Sub-contractors	Customer Team member	Public
	✓			

Labelling Elements

 ☐ Explosive

 ☐ Health Hazard

 ☐ Serious Health Hazard

 ☐ Oxidising

 ☐ Corrosive

 ☐ Acute

 ☐ Flammable

 ☐ Environmental

 ☐ Gas

This product has no label elements.

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	☐	☐	☐	☐	☐	✓	☐

Additional Information: White Odourless Paste

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
☐	✓	✓	✓	☐

Additional Information: Not expected to present a significant hazard under anticipated conditions of normal use.

Control Measures

Avoid direct contact with the substance. Avoid Heat. Normal ventilation is adequate. Do not eat, drink or smoke during use.

Ensure good hygiene standards are maintained at all times.

Wear PPE as detailed below see SWP-32.

Ensure spill kits are available see SWP-19. Clean up spills and excess immediately to prevent slips. Keep stock levels to as minimum as is practicable. Store in the original clearly identified container.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes	No
	☐	✓

Provide details:

Authorisation: QSE Manager
Approval: QSE Team

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Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
Additional Information:							

First Aid Measures	
Inhalation:	Allow affected person to breathe fresh air and rest.
Skin Contact:	Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
Eye Contact:	Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
Ingestion:	Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

Storage
Store in cool, well ventilated area, in original packaging Storage conditions : Keep only in original container. Keep container closed when not in use. Incompatible products : Strong bases. Strong acids. Incompatible materials : Sources of ignition. Direct sunlight.
Spillage
Sweep or shovel into suitable containers. Minimise generation of dust. label salvage container for disposal by an appropriate method. See SWP-19 Spillages
Disposal of Substance & Contaminated Containers

☐	√	☐	☐	☐
Hazardous Waste	General Waste	Return to Depot	Return to Supplier	Other

Additional Information: Avoid release to the environment.

Is exposure adequately controlled	Yes ✓	No ☐

Risk Rating Following Control Measures					
High ☐		Medium ☐		Low ✓	
Assessed by:	Elaine Greaves	Date:	January 2026	Review Date:	July 2027