TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 130033PRO

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	High Build Dark Grey Primer 400ml Aerosols	Pseudonym	Dark Grey Primer
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT maintenance USE: infrequent, less than daily, seconds/ minute or so at a time. TMHUK Paint shop USE: Frequent, Daily.	Location of process being carried out	TMHUK Paint shop

Identify the persons at risk	Team members √	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements


☐ Explosive


√ Health Hazard


☐ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


√ Flammable


☐ Environmental


☐ Gas

Signal Word: Danger

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	√	√	☐	√	√	☐	☐

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
√	√	√	☐	☐

Additional Information: Causes serious eye irritation, May cause drowsiness or dizziness. See MSDS for further possible symptoms

Control Measures

Extremely flammable aerosol. Pressurised container: may burst if heated. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use.
Avoid breathing vapour/ spray/mists. Use only outdoors or in a well-ventilated area ie Paintshop.
Wear protective gloves/ protective clothing/ eye protection/ face protection. As listed below
Follow SWP-25

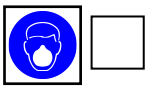
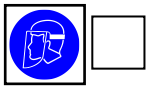
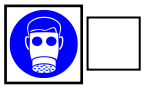
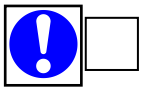
Keep out of reach of children.
Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.
Avoid contact with skin, eyes or clothing.

Authorisation: QSE Manager
Approval: QSE Team

COSHH Risk Assessment:

Part Number: 130033PRO

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.			
Is health surveilance or monitoring required?	Yes	√	No
Provide details: Not required for this production specifically but in conjunction with all the products used in the paint shop throughout the year. Annual Health surveilance takes place for all team members working in this environment			

Personal Protective Equipment Required							
							
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
			√	√	√	√	
Additional Information: If ventilation is inadequate, suitable respiratory protection must be worn.							

First Aid Measures	
Inhalation:	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. If in doubt, get medical attention promptly.
Skin Contact:	Wash with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Eye Contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get medical attention if irritation develops and persists.
Ingestion:	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.

Storage
Keep out of reach of children. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Protect from freezing and direct sunlight. Store in a dry place. Do not store near heat sources or expose to high temperatures. Keep away from heat, sparks and open flame.
Spillage
See SWP-19. Avoid inhalation of vapours and contact with skin and eyes. Ensure suitable respiratory protection is worn during removal of spillages in confined areas. Avoid discharge into drains. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb in vermiculite, dry sand or earth and place into containers.
Disposal of Substance & Contaminated Containers

		√		
Hazardous Waste	General Waste	Depot	Return to Supplier	Other

Additional Information: Containers should be thoroughly emptied before disposal because of the risk of an explosion. Do not pierce or burn, even after use.

Is exposure adequately controlled	Yes	√	No	
Risk Rating Following Control Measures				

COSHH Risk Assessment:

Part Number: 130033PRO

High		Medium		Low	√		
Assessed by:	Elaine Greaves	Date:	December 2025	Review Date:	June 2027		