TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 130013PRO

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Orange Series 6 Spray Paint 400ml Aerosols	Pseudonym	Orange Spray Paint
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT maintenance USE: infrequent, less than daily, seconds/minute or so at a time.	Location of process being carried out	Customer Site, Toyota workshops

Identify the persons at risk	Team members ✓	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements

 ☐ Explosive

 ✓ Health Hazard

 ✓ Serious Health Hazard

 ☐ Oxidising

 ☐ Corrosive

 ☐ Acute

 ✓ Flammable

 ☐ Environmental

 ☐ Gas

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	✓	✓	☐	☐	☐	☐	☐

Additional Information: Aerosol

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
✓	✓	✓	☐	☐

Additional Information: Irritant & Allergen

Control Measures

Extremely flammable aerosol. Pressurised container: may burst if heated.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/ protective clothing/ eye protection/ face protection. See SWP-32
Wash promptly with soap and water if skin becomes contaminated. Do not eat, drink or smoke when using this product.
Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
Maintain quantities to as minimal as practicable.
The anticipated use of this product is for touching up small areas of damaged paintwork. If used for painting large areas Respiritory Protective Equipment is required.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No ✓

Provide details:

Authorisation: QSE Manager
Approval: QSE Team

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Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
Additional Information:	Use suitable respiratory protection if ventilation is inadequate.						

First Aid Measures	
Inhalation:	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. If in doubt, get medical attention promptly.
Skin Contact:	Wash skin thoroughly with soap and water. Get medical attention promptly if symptoms occur after washing.
Eye Contact:	Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. Get medical attention promptly if symptoms occur after washing.
Ingestion:	Rinse mouth thoroughly with water. Remove person to fresh air and keep comfortable for breathing. Get medical attention.

Storage
Keep out of reach of children. Protect from freezing and direct sunlight. Store in a dry place. Do not store near heat sources or expose to high temperatures. Keep away from heat, sparks and open flame.
Spillage
Avoid inhalation of vapours and contact with skin and eyes. Ensure suitable respiratory protection is worn during removal of spillages in confined areas. Avoid discharge into drains. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Absorb in vermiculite, dry sand or earth and place into containers. See SWP-19
Disposal of Substance & Contaminated Containers
☐ Hazardous Waste ☐ General Waste ✓ Return to Depot ☐ Return to Supplier ☐ Other
Additional Information: This product may have an adverse environmental impact; follow manufactures instructions during use and disposal.

Is exposure adequately controlled	Yes ✓	No ☐
Risk Rating Following Control Measures		
High ☐	Medium ☐	Low ✓

Assessed by:	Elaine Greaves	Date:	April 2026	Review Date:	October 2027