TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: R234-CED

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Copper Anti-Seize	Pseudonym	Copper Anti-Seize
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance Use: Possibly daily, for short periods, a few minutes at a time.	Location of process being carried out	Customers Site & Toyota Workshops

Identify the persons at risk	Team members ✓	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements


☐ Explosive


✓ Health Hazard


☐ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


✓ Flammable


✓ Environmental


☐ Gas

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	✓	✓	☐	☐	✓	☐	☐

Additional Information: Aerosol

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
✓	✓	✓	☐	☐

Additional Information: May cause drowsiness or dizziness.

Control Measures

Keep out of reach of children. Extremely flammable aerosol. Pressurised container: May burst if heated
Ensure there is sufficient ventilation of the area. Do not handle in a confined space. In case of inadequate ventilation, use respiratory protection.
Smoking is forbidden. Use non-sparking tools. Ensure lighting and electrical equipment are not a source of ignition. Do not spray on an open flame
Ensure appropriate PPE is worn – see SWP-32 – and that an eye bath is to hand.

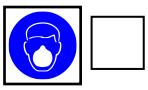
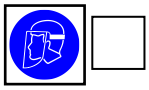
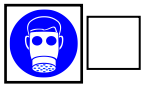
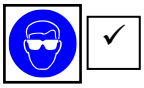
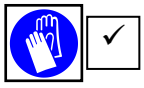
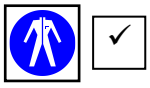
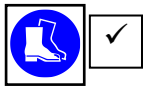
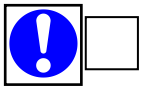
DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No ✓

Provide details:

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Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other
Additional Information:	In case of inadequate ventilation, use respiratory protection						

First Aid Measures	
Inhalation:	Move the exposed person to fresh air at once. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Keep the affected person warm and at rest. Get prompt medical attention.
Skin Contact:	Remove all contaminated clothes and footwear immediately unless stuck to skin. Drench the affected skin with running water for 10 minutes or longer if substance is still on skin.
Eye Contact:	Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.
Ingestion:	DO NOT INDUCE VOMITING! Rinse mouth thoroughly with water and give large amounts of milk or water to people not unconscious. Get medical attention if any discomfort continues.

Storage
Keep out of reach of children. Store in a cool, well ventilated area. Keep container tightly closed. Keep away from direct sunlight. Keep away from sources of ignition. Must only be kept in original packaging. Do not expose to temperatures exceeding 50 ºC. Toxic to aquatic life with long lasting effects.
Spillage
Do not discharge into drains or rivers. Contain the spillage using bunding. Follow spillage procedure – SWP 19
Disposal of Substance & Contaminated Containers

☐	☐	✓	☐	☐
Hazardous Waste	General Waste	Return to Depot	Return to Supplier	Other

Additional Information: Do not pierce or burn, even after use.

Is exposure adequately controlled	Yes ✓	No ☐

Risk Rating Following Control Measures		
High ☐	Medium ☐	Low ✓

Assessed by:	Elaine Greaves	Date:	Feb 2026	Review Date:	August 2027