TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: GB1PAL000049

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Molykote® Longterm 2plus extreme pressure bearing grease	Pseudonym	Bearing Grease
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance Use: frequent, daily, for short periods, seconds/a minute at a time.	Location of process being carried out	Customers site, Toyota workshops

Identify the persons at risk	Team members ✓	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements


☐ Explosive


☐ √ Health Hazard


☐ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


☐ Flammable


☐ Environmental


☐ Gas

May cause an allergic skin reaction.

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	☐	☐	☐	☐	☐	☐	✓

Additional Information: Grease

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
☐	✓	✓	✓	☐

Additional Information: Irritant

Control Measures

Keep stocks to a minimum.
Use only with adequate ventilation.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Dispose of contents/ container to an approved waste disposal plant.
Wear PPE as per below and SWP-32. Eye bathing equipment to be available.
Maintain good hygiene practice, when using do not eat, drink or smoke and wash contaminated clothing before re-use.
Do not get on skin or clothing. Do not swallow. Avoid contact with eyes. Take care to prevent spills, waste and minimize release to the environment.
Use only with adequate ventilation.
This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes ☐	No ✓

Authorisation: QSE Manager
Approval: QSE Team

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Provide details:

Personal Protective Equipment Required							
 ☐	 ☐	 ☐	 ✓	 ✓	 ✓	 ✓	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other

Additional Information: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines as detailed on the MSDS.

First Aid Measures	
Inhalation:	Move person to fresh air; if effects occur, seek medical advice
Skin Contact:	Wash off with plenty of water. Suitable emergency safety shower facility should be available in work area.
Eye Contact:	Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, seek medical advice
Ingestion:	No emergency medical treatment necessary.

Storage
Keep in properly labelled containers. Do not store with the following product types: Strong oxidizing agents. Keep stocks to a minimum.
Spillage
Prevent discharge into the environment. Contain and absorb spillage as per SWP-19. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained. The spilled product produces an extremely slippery surface.
Disposal of Substance & Contaminated Containers

☐	☐	✓	☐	☐
Hazardous Waste	General Waste	Return to Depot	Return to Supplier	Other

Additional Information:

Is exposure adequately controlled	Yes ✓	No ☐
Risk Rating Following Control Measures		
High ☐	Medium ☐	Low ✓

Assessed by:	Martin Ratcliffe	Date:	December 2025	Review Date:	June 2027