TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 755965

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Teknopaint 1575	Pseudonym	Paint
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance Use: Technicians- infrequent, less than daily. Painters-possibly daily	Location of process being carried out	Customer Site and Toyota Workshops

Identify the persons at risk	Team members	Sub-contractors	Customer Team member	Public
	[√]	[ ]	[ ]	[ ]

Labelling Elements


[ ] Explosive


[√] Health Hazard


[ ] Serious Health Hazard


[ ] Oxidising


[ ] Corrosive


[ ] Acute


[√] Flammable


[ ] Environmental


[ ] Gas

Warning Flammable liquid and vapour. May cause drowsiness or dizziness.

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
[ ]	[√]	[ ]	[√]	[√]	[√]	[ ]	[ ]

Additional Information:

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
[√]	[✓]	[ ]	[√]	[ ]

Additional Information: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. Irritant.

Control Measures

Ensure Personal Protective Equipment listed below is worn at all times when using this product. Ensure that eyewash stations and safety showers are close to the workstation location.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

Avoid breathing vapour or mist. Wear an appropriate respirator when ventilation is inadequate. TMHUK workshop painters must follow the controls identified in SWP-25. Field and Resident site technicians must only use this product outdoors or if indoors for a maximum of 5 minutes at a time.

Do not use in confined or poorly ventilated spaces as solvent vapours may form an explosive mixture with air.

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas.

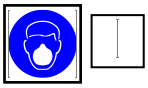
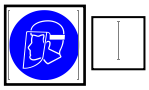
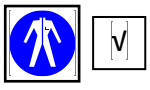
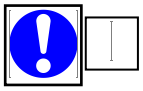
Appropriate PPE must be worn when sanding down.

This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.

Is health surveilance or monitoring required?	Yes [√]	No [ ]

Provide details: Health Surveillance is carried out annually for designated paint sprayers due to the quantity used.

Personal Protective Equipment Required

 [ ]  [ ]  [√]  [√]  [√]  [√]  [√]  [ ]

Dust Mask Visor Respirator Goggles Gloves Overalls Footwear Other

Additional Information: Half face mask with A type filter must be used. If spraying, air fed respirator with AP type filter to be used. Gloves to EN374 must be used.

First Aid Measures

Inhalation:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention. If necessary, call a poison centre or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin Contact:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Eye Contact:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Ingestion:	Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison centre or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Storage

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10 on the MSDS for further details)
Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use.
Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Spillage

See SWP- 19

Smoking, work causing sparks, welding or similar work near the area must be ceased immediately.

Ventilate the area and avoid breathing solvent vapours. Do not allow the product to enter drains, water courses or soil. Collect spillage with sand or other absorbent material. Sweep up small amounts with e.g. waste cotton wetted with solvent. Gather waste for destruction as hazardous waste. Wash contaminated area with alkaline washing agent.
Disposal of Substance & Contaminated Containers
☑ Hazardous Waste ☐ General Waste ☐ Return to Depot ☐ Return to Supplier ☐ Other Additional Information: Dispose of contents and container in accordance with all local, regional, national and international regulations. Disposal should take place from a TMHUK depot.

Is exposure adequately controlled		Yes ☑		No ☐	
Risk Rating Following Control Measures					
High ☐		Medium ☑		Low ☐	
Assessed by:	Martin Ratcliffe	Date:	November 2026	Review Date:	May 2028