TOYOTA

MATERIAL HANDLING

COSHH Risk Assessment:

Part Number: 23914

Name of Substance involved in the process *(a copy of the current safety data sheet is available)*	Orange Paint	Pseudonym	Orange Paint - Aerosol
Describe the activity or work process & exposure *(Inc. how long/how often this is carried out)*	FLT Maintenance & Refurbishment, Infrequent use, less than weekly for seconds or minute or so at a time	Location of process being carried out	Customer Site & TMHUK Workshop

Identify the persons at risk	Team members ✓	Sub-contractors ☐	Customer Team member ☐	Public ☐

Labelling Elements


☐ Explosive


✓ Health Hazard


☐ Serious Health Hazard


☐ Oxidising


☐ Corrosive


☐ Acute


✓ Flammable


☐ Environmental


☐ Gas

Signal Word: Danger

Hazard Type

Gas	Vapour	Mist	Fume	Dust	Liquid	Solid	Other
☐	☐	✓	☐	☐	✓	☐	☐

Additional Information: Aerosol

Route of Exposure & Possible Symptoms

Inhalation	Skin	Eyes	Ingestion	Other
✓	✓	✓	☐	☐

Additional Information: The severity of the symptoms described will vary dependant of the concentration and the length of exposure.

Inhalation - may cause headache, fatigue, dizziness

Skin & Eyes - Irritant

Control Measures

Extremely flammable aerosol. Pressurized container: Do not pierce or burn, even after use.

Keep out of reach of children.

Use in a well ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection (See SWP-32).

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

Hygiene measures: Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Authorisation: QSE Manager

Approval: QSE Team

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This product poses no significant risk if used as intended in the amount anticipated, and manufactures instructions are followed.			
Is health surveilance or monitoring required?	Yes ☐	No ☑	
Provide details:			

Personal Protective Equipment Required

 ☐	 ☐	 ☐	 ☑	 ☑	 ☑	 ☑	 ☐
Dust Mask	Visor	Respirator	Goggles	Gloves	Overalls	Footwear	Other

Additional Information: Use approved respirator if air contamination is above accepted level.

First Aid Measures	
Inhalation:	Remove person to fresh air and keep comfortable for breathing.
Skin Contact:	Wash skin with plenty of water. Get medical attention if any discomfort continues.
Eye Contact:	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion:	DO NOT INDUCE VOMITING! Rinse mouth thoroughly with water and give large amounts of milk or water to people not unconscious. Get medical attention if any discomfort continues.

Storage

Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F. Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Spillage

See SWP-19. Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Avoid release to the environment.

Disposal of Substance & Contaminated Containers

☐	☐	☑	☐	☐
Hazardous Waste	General Waste	Return to Depot	Return to Supplier	Other

Additional Information: Dispose of contents/container in accordance with local regulations.

Is exposure adequately controlled	Yes ☑	No ☐

Risk Rating Following Control Measures

High ☐ Medium ☐ Low ☑

Assessed by:	Elaine Greaves	Date:	January 2026	Review Date:	July 2027